



Cup Machines



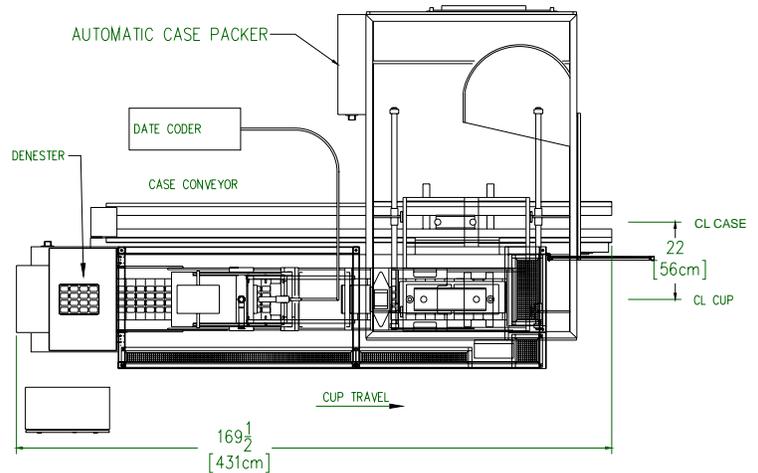
Winpak makes tray machines designed to fill and seal a wide variety of product types, volumes and cup sizes. Tray materials range from polystyrene to clear PVdC to microwavable polypropylene. Winpak tray machines, designed to produce rectangular preformed cups, are more economical and efficient than in-line thermoformed cup machine operations.

- Precision servo drive system for producing more than 600 packages per minute.
- Lidstock code dating
- CIPable filling system and complete tank, valve, piping and control systems now available.
- Recipe feature provides instant loading of saved parameters for product changeovers at the push of a button.
- Automatic case packers
- Bottom up filling nozzles
- Particulate filler system
- Opposite hand layouts for “paired” installations
- Multiple flavor fillers
- Chip board tray formers

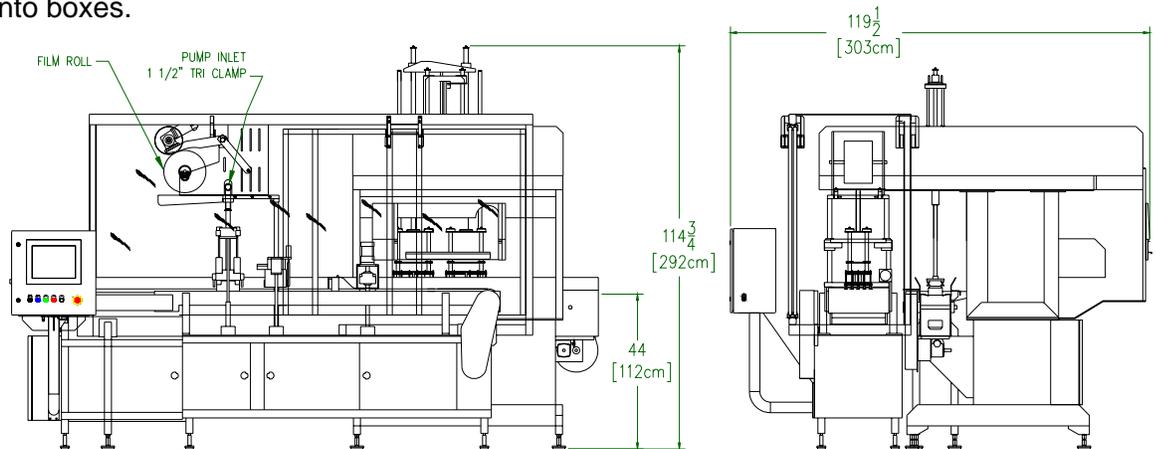


MACHINE SPECIFICATION	WC5-A	WC5-C	WC4-B
CUP SIZE	Width: 1 7/8" (36.5mm) Length: 2" (50.8mm)	Width: 1 5/8" (41.3mm) Length: 2 1/4" (57.2mm)	Width: 2" (50.8mm) Length: 2 3/4" (69.8mm)
PACKAGES PER CYCLE	10	10	8
LIDSTOCK WIDTH	7 9/32" (185mm)	8 25/32" (223mm)	8 1/32" (204mm)
CYCLES PER MINUTE	30 to 60	30 to 60	30 to 60
FILL VOLUME RANGE	Minimum 1/3 fl. oz. (10ml) Maximum 3/4 fl. oz. (22ml)	Minimum 1/2 fl. oz. (14ml) Maximum 1 1/2 fl. oz. (45ml)	Minimum 3/4 fl. oz. (22ml) Maximum 2 fl. oz. (60ml)
FILL TEMPERATURE RANGE	Minimum 34° F (1° C) Maximum 175° F (80° C)	Minimum 34° F (1° C) Maximum 175° F (80° C)	Minimum 34° F (1° C) Maximum 175° F (80° C)

All Winpak tray machines use preformed cups manufactured in trays consisting of 16 or 20 individual cups. Trays are automatically denested into the machine's carrier plates and then indexed into the filling station where they are filled with pumpable products (8 to 10 cups at a time, depending on model). Roll lidstock is hermetically sealed to the cup tray. The knives separate each individual cup, then they are automatically placed into chipboard trays for conveying to packing station(s) or automatically layered directly into boxes or tumble packed directly into boxes.



Machine shown with automatic case packer



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